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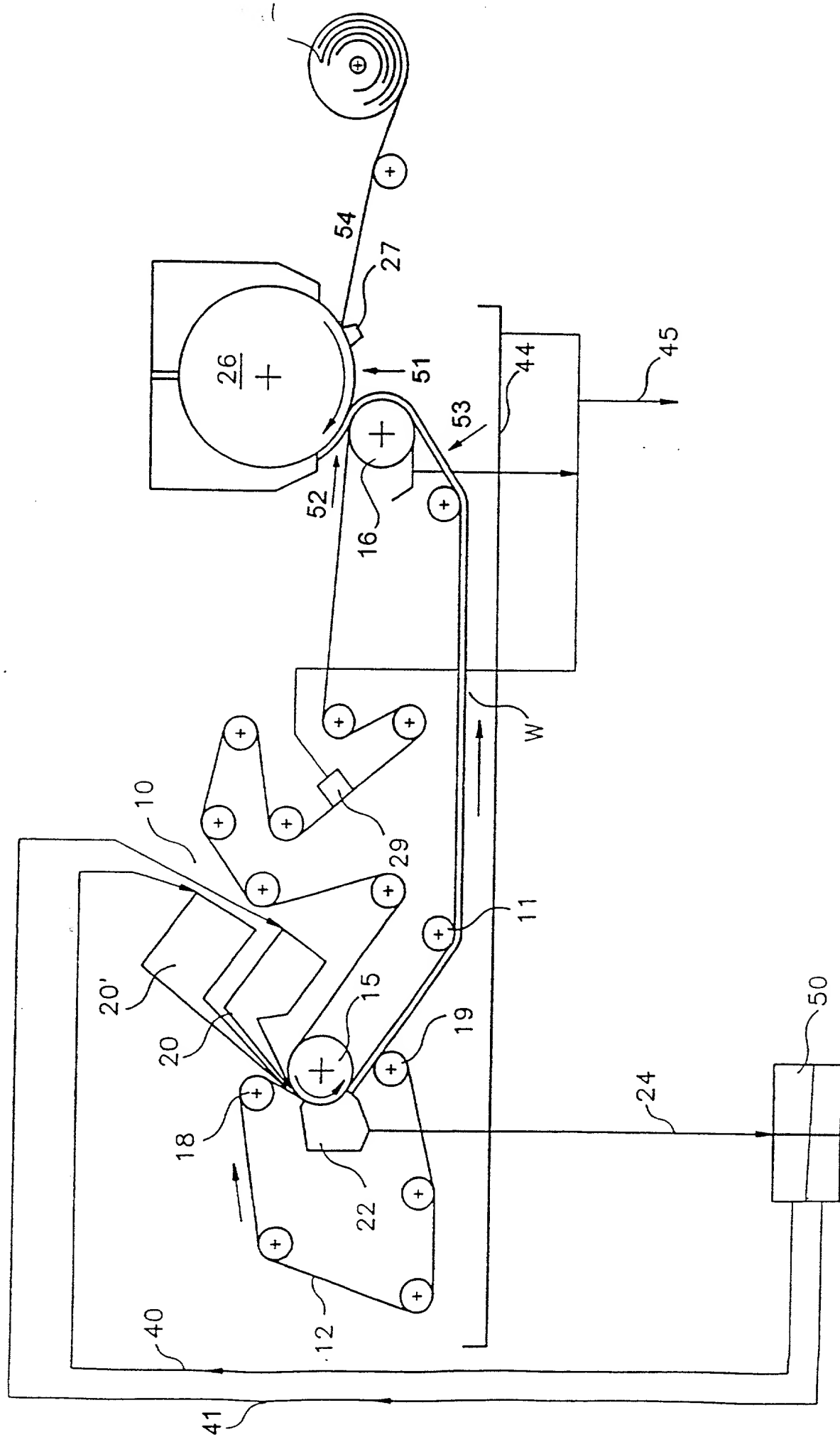


FIGURE 2

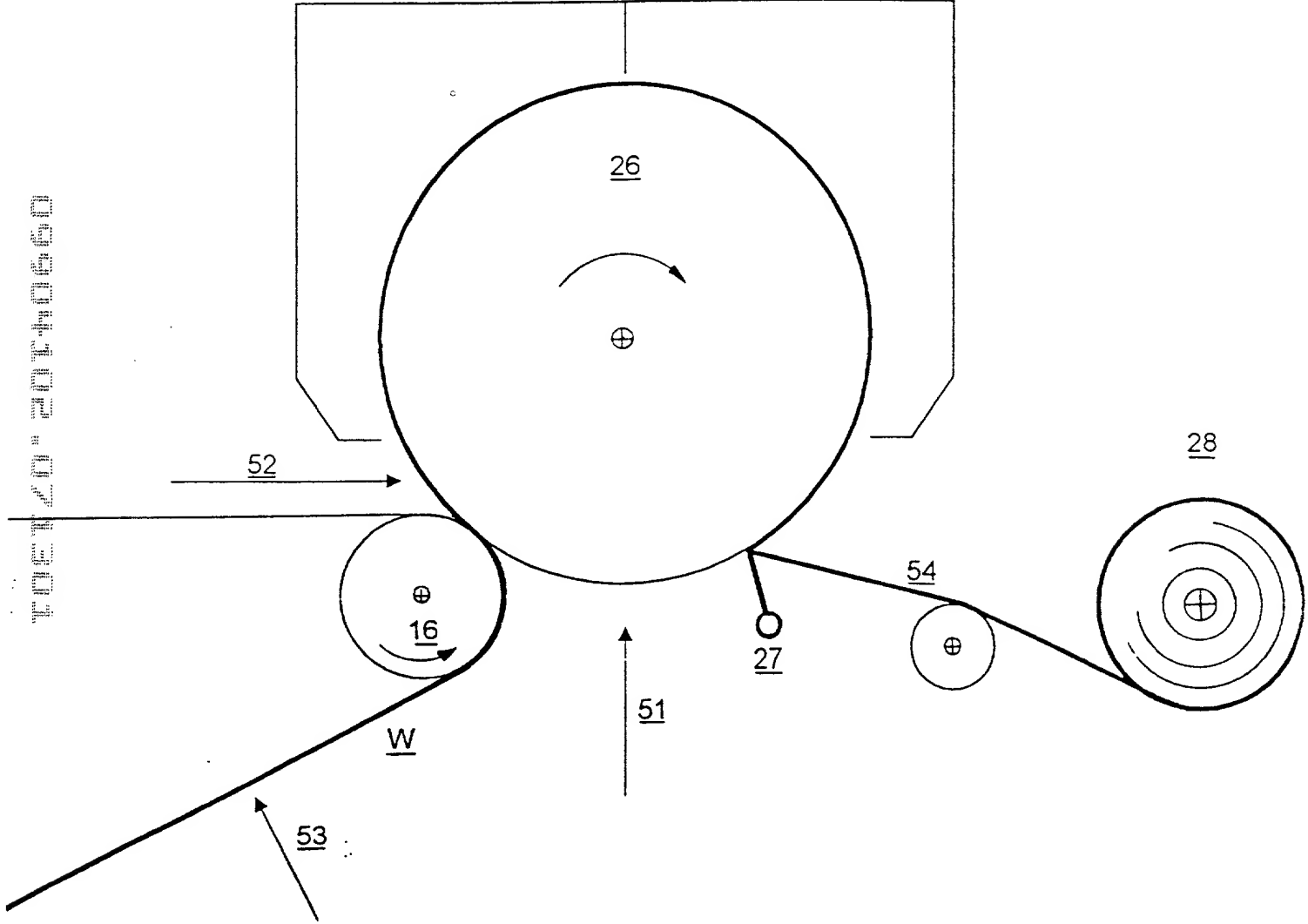


FIGURE 3

PEEL FORCE VERSUS GLYOXAL LEVEL FOR UNFUNCTIONALIZED PVOH

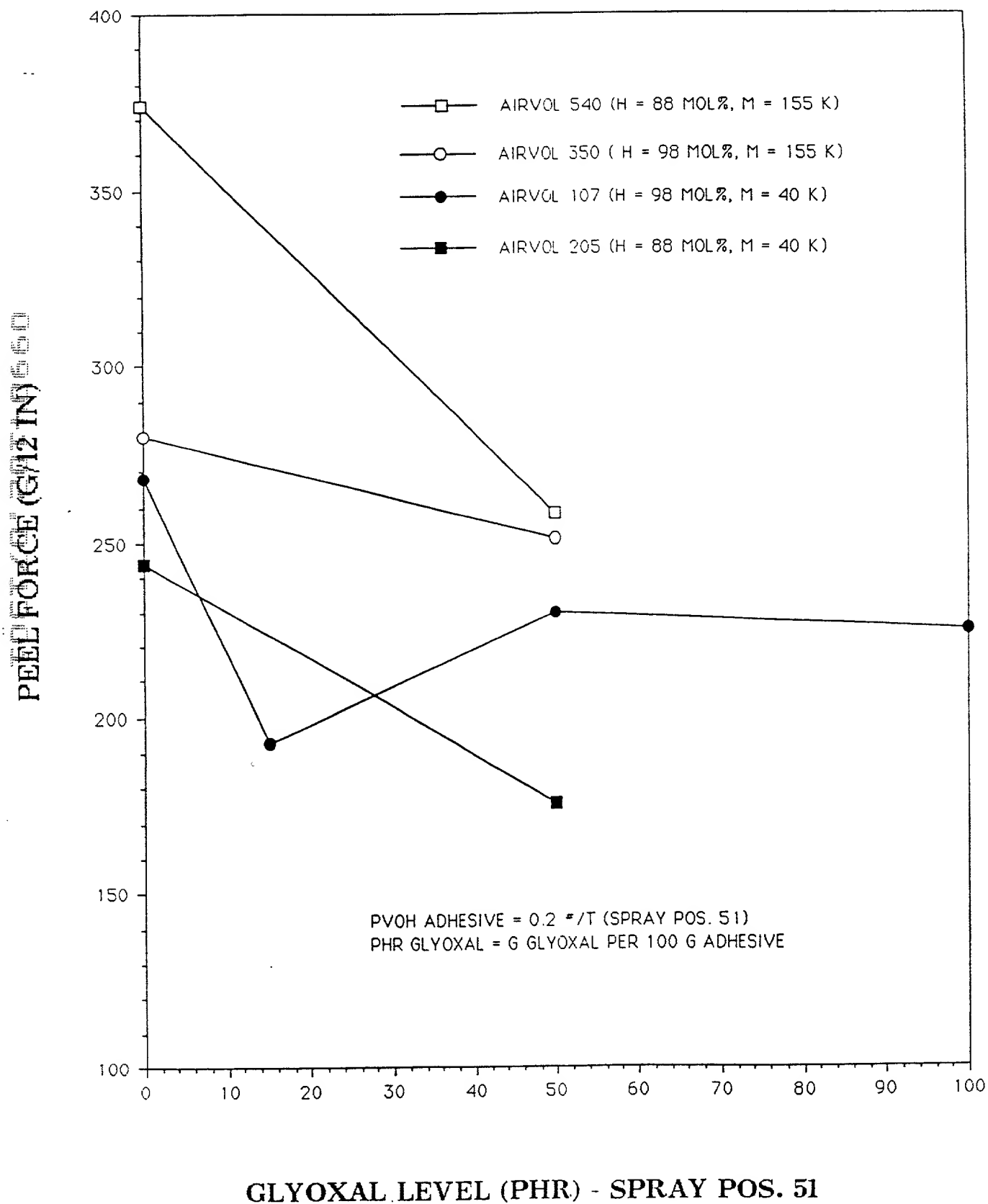


FIGURE 4

PEEL FORCE VERSUS GLYOXAL LEVEL FOR VINYL AMINE  
(VA) FUNCTIONALIZED PVOH ADHESIVE

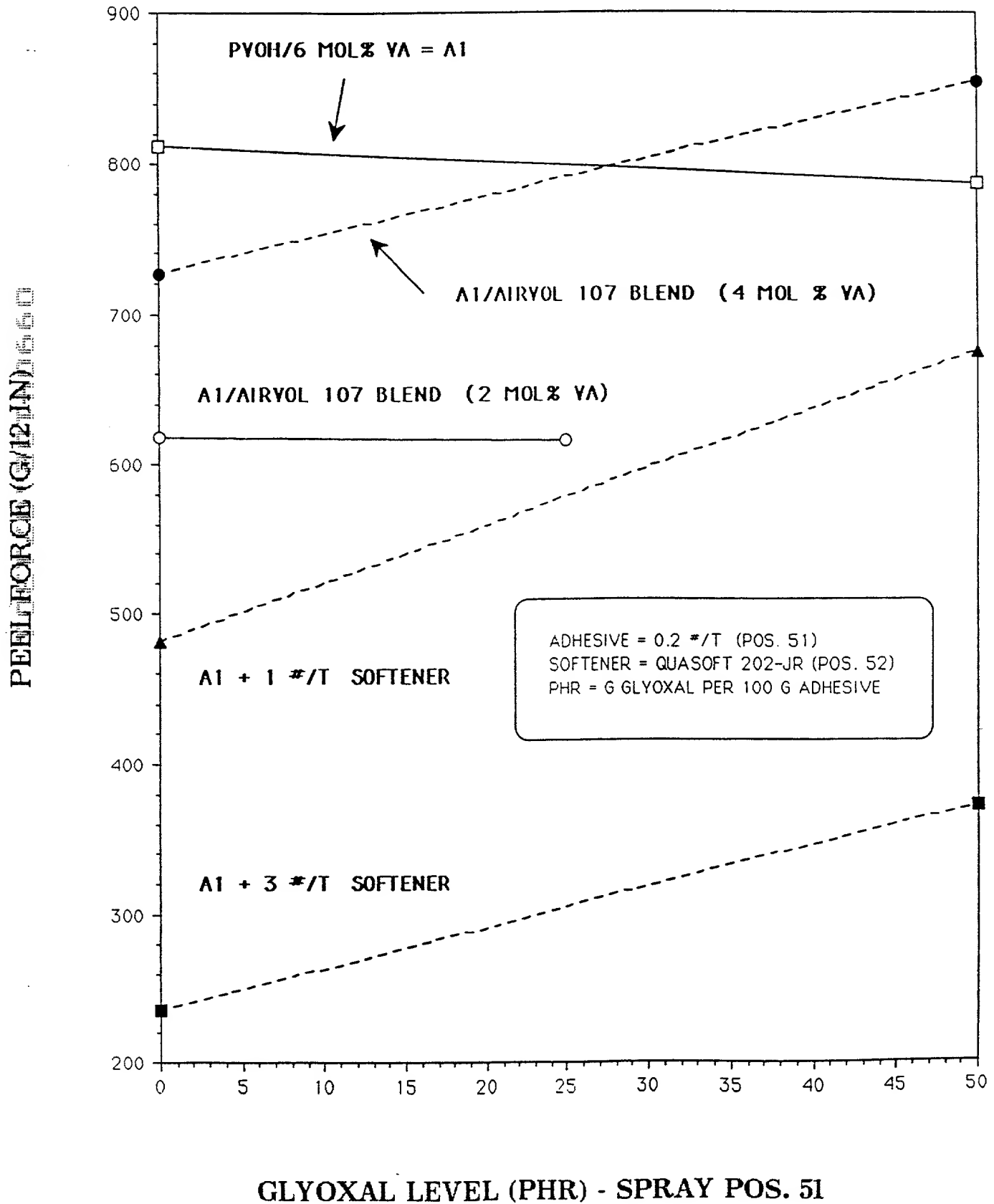


FIGURE 5

GMT VERSUS GLYOXAL LEVEL FOR VINYL  
AMINE FUNCTIONALIZED PVOH ADHESIVES

